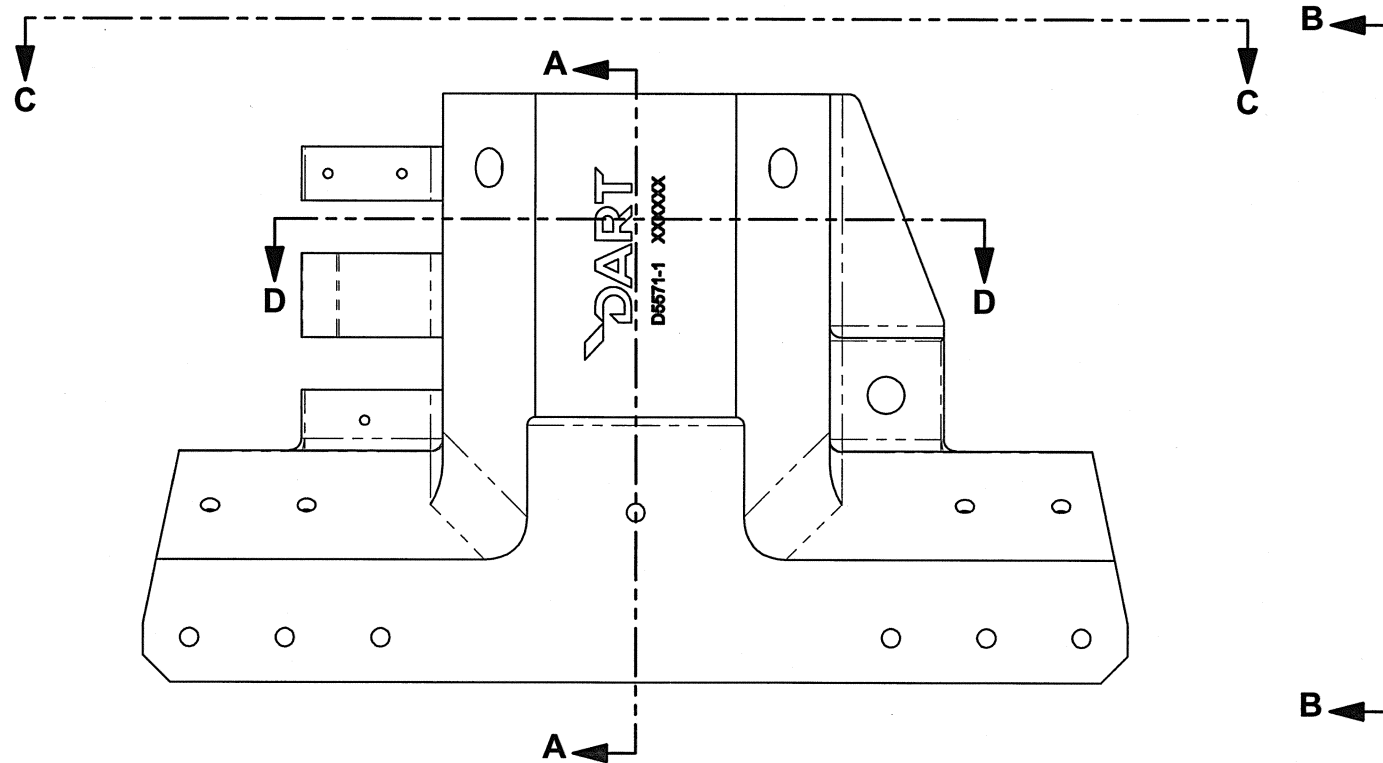
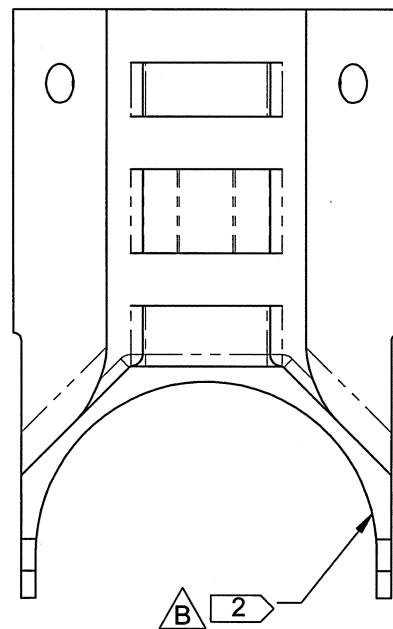
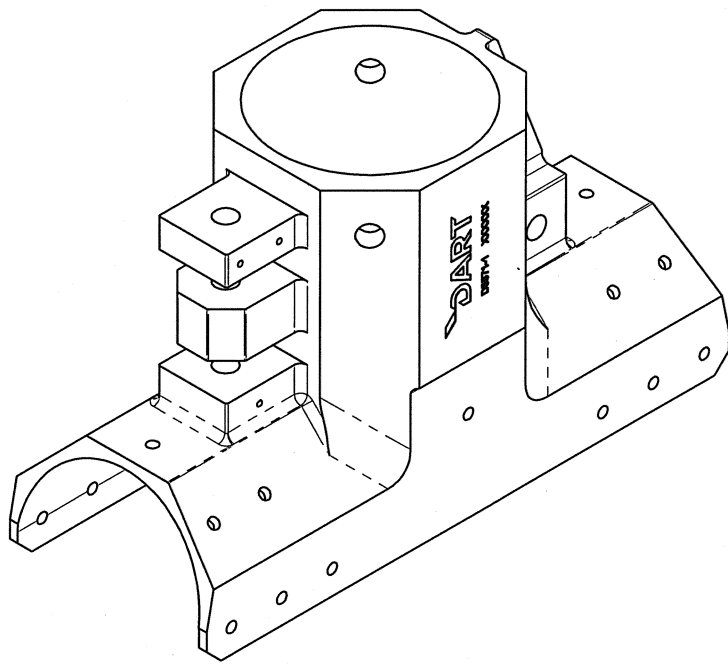


D
C
B
A



D5571-1 SADDLE (EC130)

NOTES:

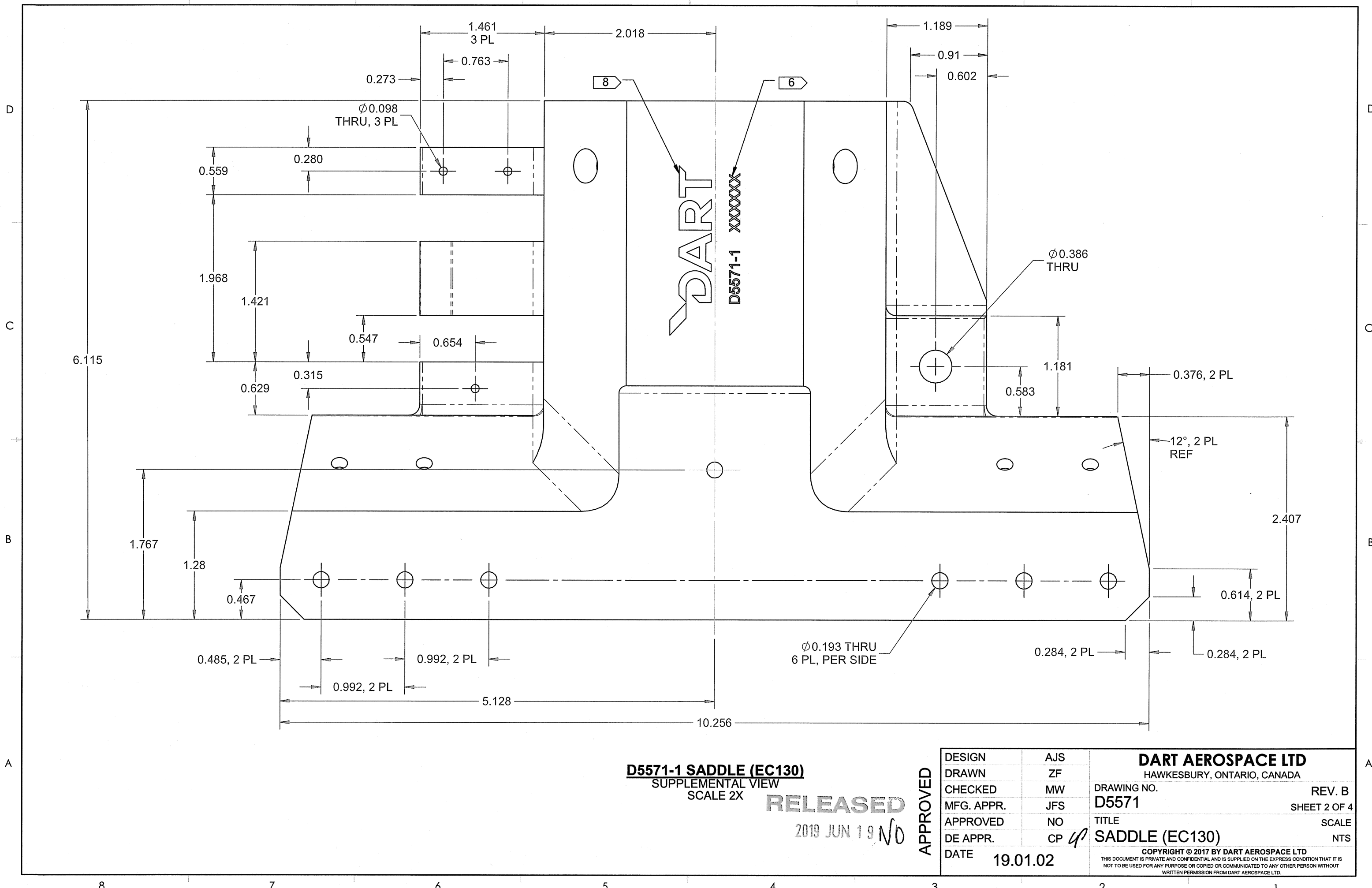
- 1) MATERIAL: 7050-T7451 OR -T7651 ALUMINUM PLATE
PER AMS 4050 (T7451) OR
PER AMS 4201 (T7651)
REF DART SPEC M7050-T7451-P4.50X6.25X10.50 OR
REF DART SPEC M7050-T7651-P4.50X6.25X10.50
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME ONLY IN AREA SHOWN (SADDLE-TO-SKIDTUBE BORE) PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND S/N PER QSI 044 6.3
USE MAX DEPTH 0.010 WITH MIN TOOL RAD OF 0.010
ENGRAVE BOTH SIDES
- 7) WEIGHT: 3.76 lbs
- 8) ENGRAVE DART LOGO AS SHOWN USE MAX DEPTH OF 0.010
WITH A MIN TOOL RAD OF 0.010, ENGRAVE BOTH SIDES
- 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5571-1-REVB.STP"

RELEASED
2019 JUN 19 ND
ECW19-625

APPROVED

B	PRIME ONLY IN AREA SHOWN WAS PRIME ALL OVER	ZF	19.01.02
A	NEW ISSUE	ZF	17.11.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5571	SHEET 1 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SADDLE (EC130)	NTS
DATE	19.01.02	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



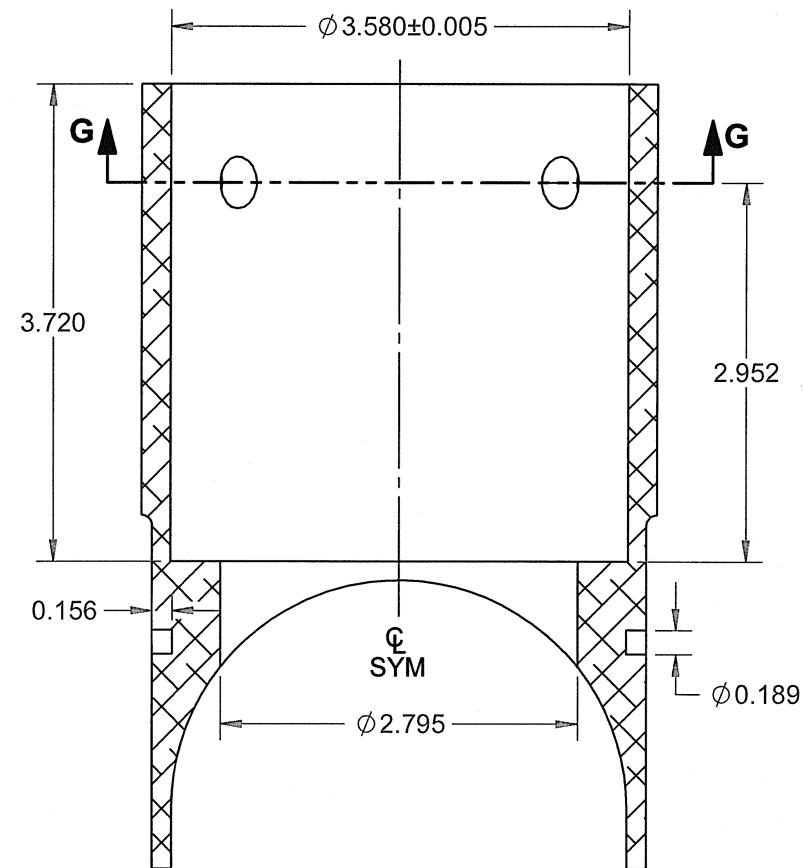
D5571-1 SADDLE (EC130)
SUPPLEMENTAL VIEW
SCALE 2X

RELEASED

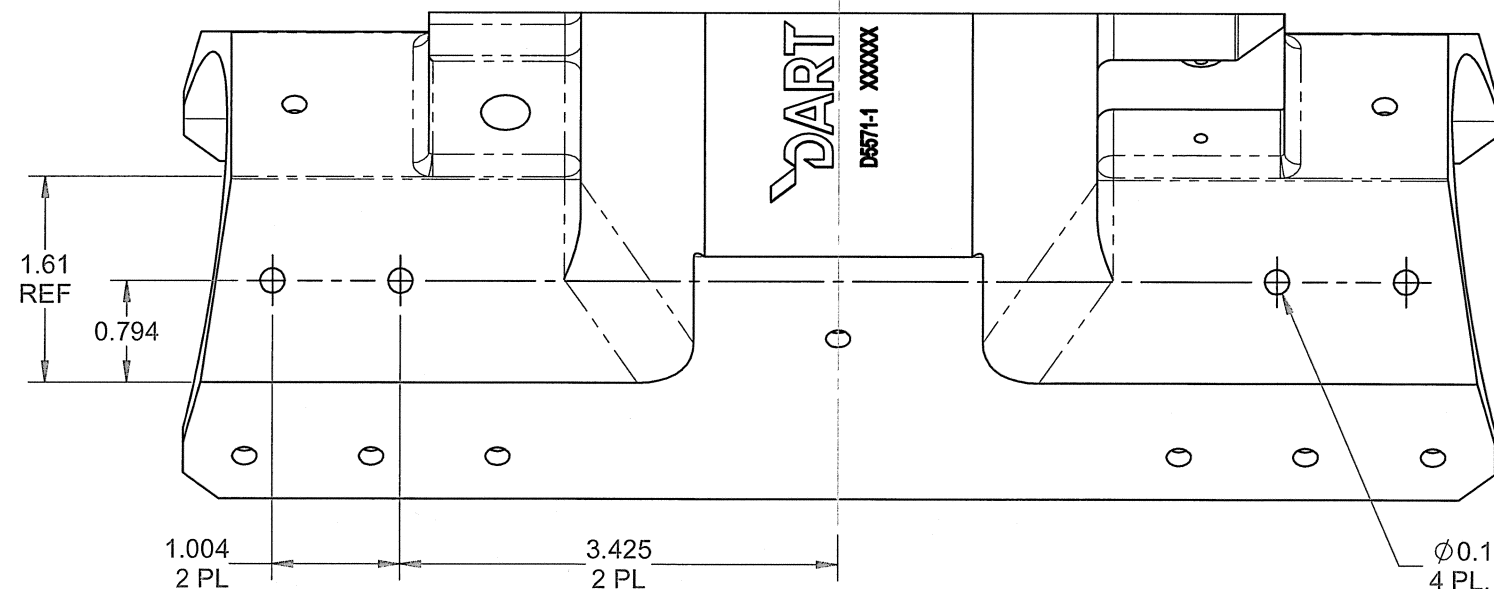
2019 JUN 19

APPROVED

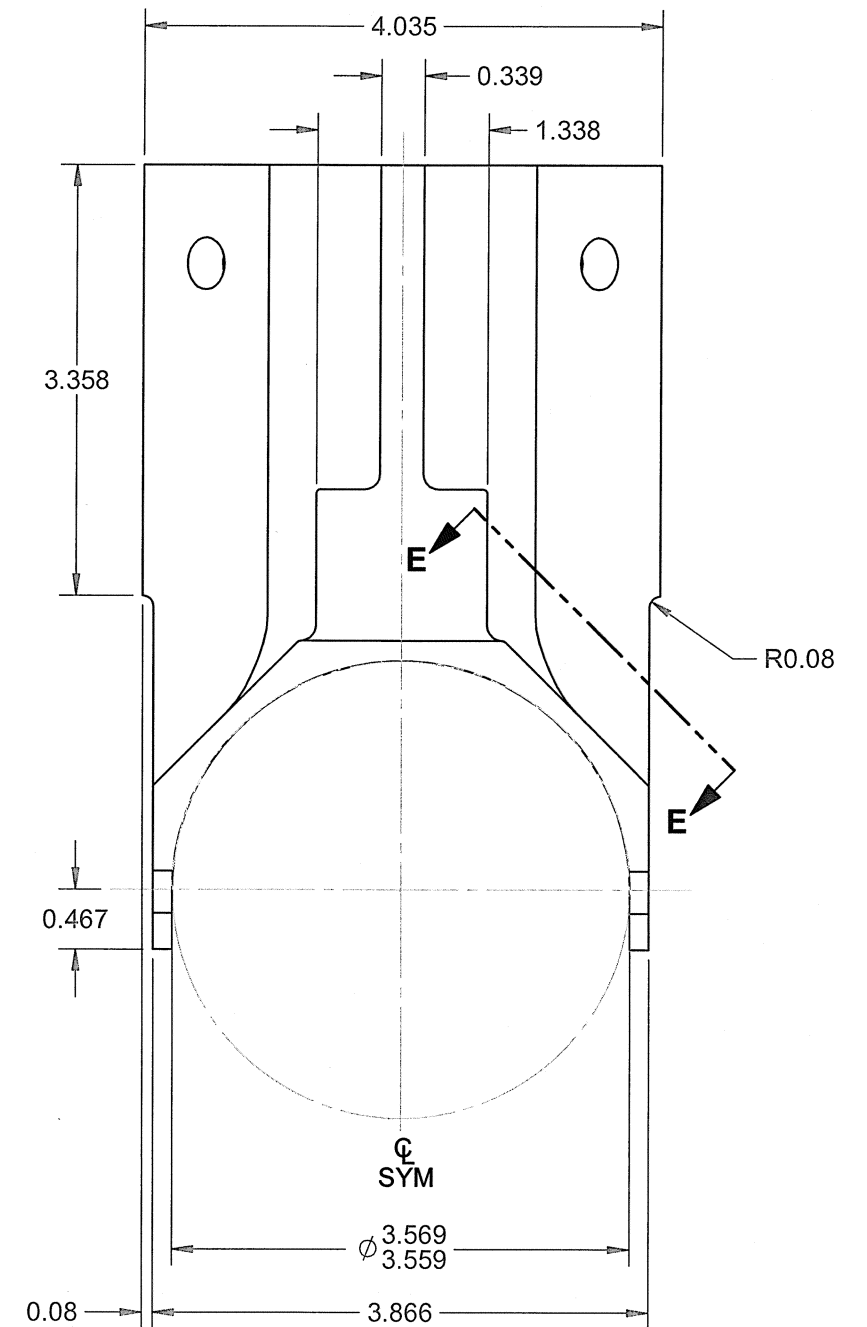
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5571	SHEET 2 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SADDLE (EC130)	NTS
DATE	19.01.02	<small>COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



SECTION A-A
SCALE 1.25X



VIEW E-E
45°



VIEW B-B
SCALE 1.25X

APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5571	SHEET 3 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SADDLE (EC130)	NTS
DATE	19.01.02	<small>COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED
2019 JUN 19 NO

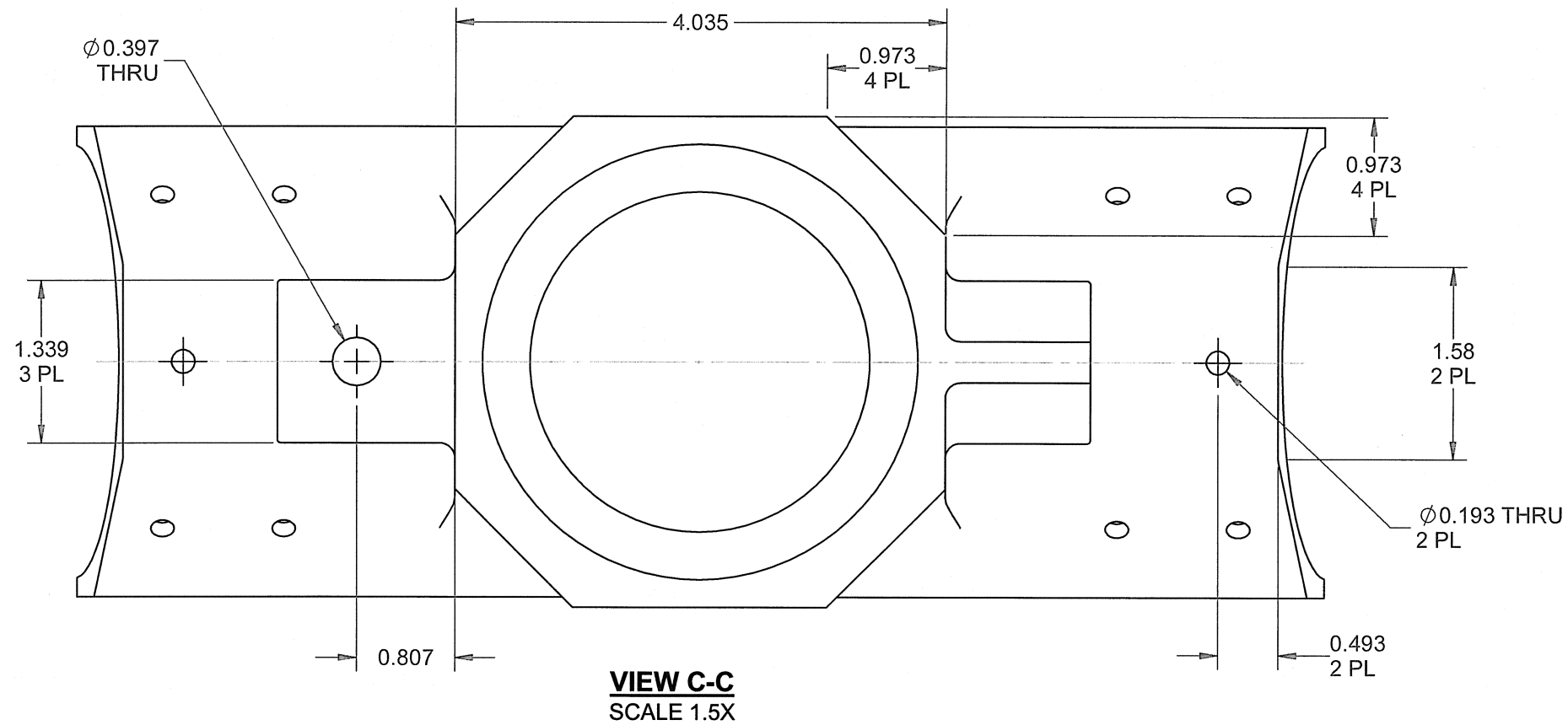
8 7 6 5 4 3 2 1

D

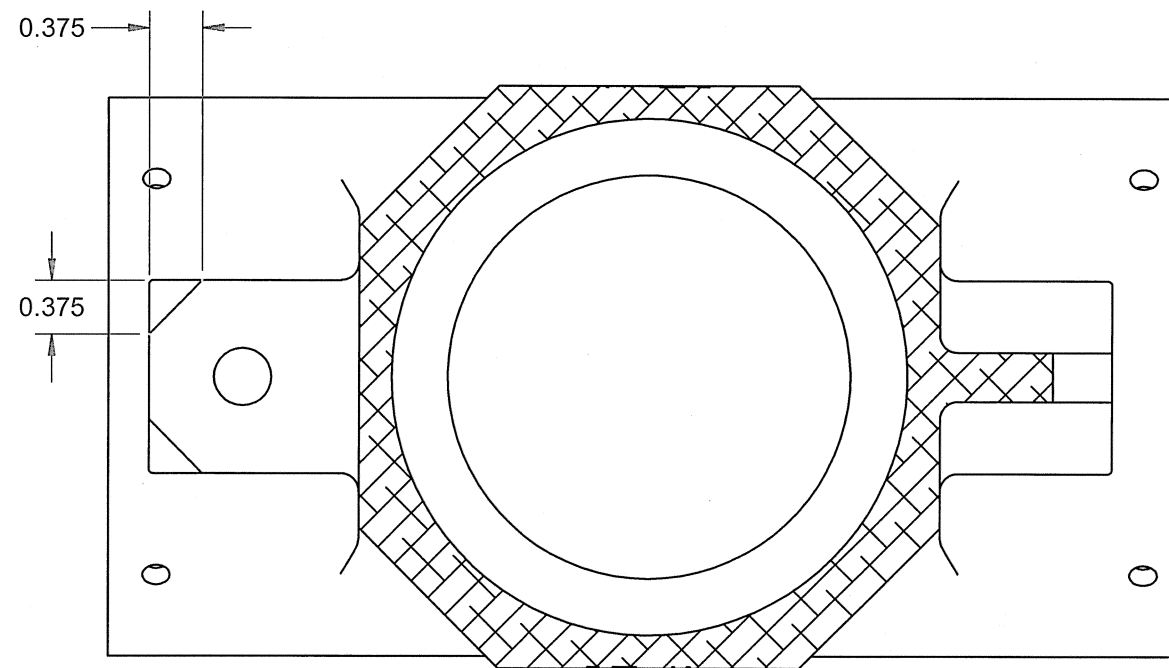
C

B

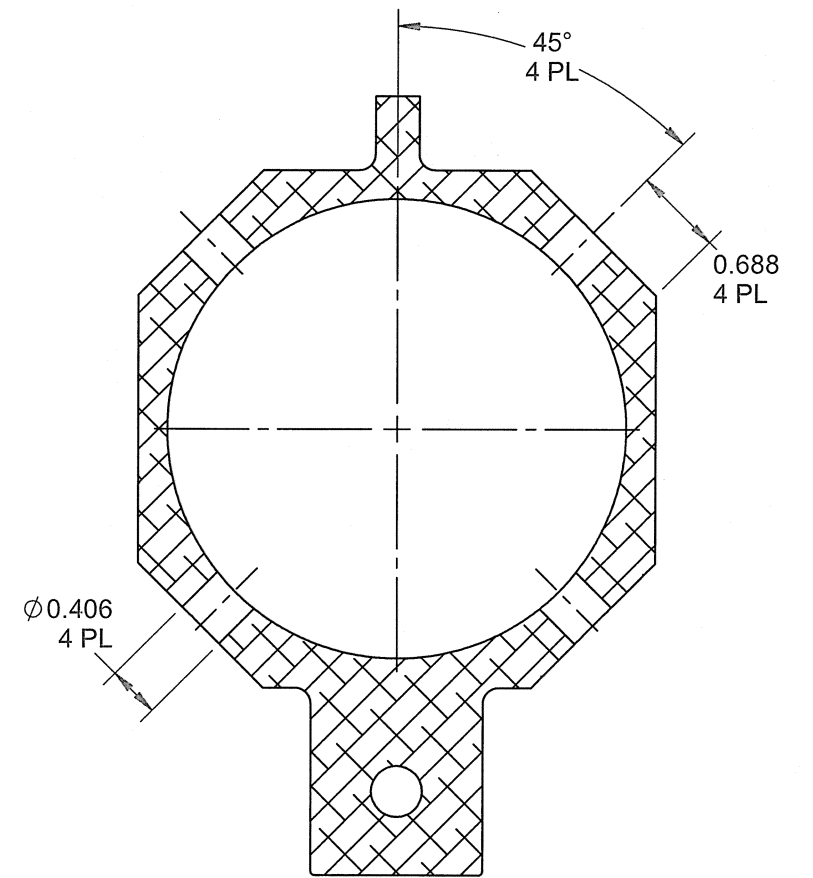
A



VIEW C-C
SCALE 1.5X




SECTION D-D
SCALE 1.5X



SECTION G-G

RELEASED
2019 JUN 19

APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5571	SHEET 4 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP 	SADDLE (EC130)	NTS
DATE	19.01.02	COPYRIGHT © 2017 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			

8 7 6 5 4 3 2 1